



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4885-3

Job Sheet 183764-A



Part No: D4885-3

Job Qty: 6 ea

Part Name: End Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 10/9/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 14-01-28 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Doosan	6 pcs	10/9/18	10/9/18	0.00	6.00	Doosan		
115	CNC Vertical Machining	6 pcs	10/9/18	10/9/18	0.00	4.50	HAAS1-5		
117	QC	6 pcs	10/9/18	10/9/18	0.00	0.00	QC2 Machining-3		
120	QC	6 pcs	10/9/18	10/9/18	0.00	0.00	QC8 Machining-3		
130	Outsource	6 pcs	10/9/18	10/9/18			SKY002-VC		
140	Packaging	6 pcs	10/9/18	10/9/18	0.00	0.00	Packaging2		
150	QC	6 pcs	10/9/18	10/9/18	0.00	0.00	QC5		
160	Packaging	6 pcs	10/9/18	10/9/18	0.00	0.00	Packaging3-2		
170	QC21-SA	6 Ea	10/9/18	10/9/18	0.00	0.00	QC21		

Part Op 105 - Machine blank as per Machinist's turning detail, folio+drawing D4885-3.

Descriptions: 115 - Mill as per folio FB547. Dwg. rev: Folio rev:

130 - ISSUE P/O : 041860 LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417

160 - IDENTIFY AS PER QSI 044 6.1

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 10/24/18 3:17 PM dart.leroux.jason



Container No: S121173



Part: D4885-3

Job No: 183764-A

Serial No/Batch: S120598

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/19/18

20/11/20

10
5
20



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041860**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO041860
PO Date: 11/27/18
Due Date: 12/3/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183764-A	D4885-3	End Fitting : Various STC's ISSUE P/O LIQUID PENETRANT INSPECTION AS PER QSI 038 OR LPI AS PER ASTM 1417	Firmed	-	12/3/18	6 pcs	0 pcs	6 pcs	\$156.00/pcs	\$936.00
Grand Total:											\$936.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/27/18 9:56 AM dart.tsimiklis.chrisoula



skyservice Work Order Traveler

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO38386	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO041860
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON :

6 END FITTINGS , P/N# D4885-3, J/S# 183764-A

Action Taken:						Date:	Initial/Stamp:
LIQUID PENETRANT INSPECTION CARRIED OUT AS PER ASTM E-1417M-16 ***NO CRACK FOUND*** PEN ZL-37, MPO13139, CLEANER SKC-S MPO15030, EMU.(ZR-10B, MPO15896), DEV. MPO15030, UV LIGHT M-20142.						NOV 29 2018	m
Description	Location	P/N	Qty	Batch	S/N Off	S/N On	

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp 	Date: NOV 29 2018
Name: RAYIK MELIKIAN		

